



Specification **IEC 60034-1**  
 Manufacturer **AmTecs**  
 Motor type **AM4-IE4 280M4**  
 Rated power **108 kW S1 Duty**  
 Speed **1782 rpm**  
 Voltage **480 / 820V**  
 Frequency **60 Hz**  
 Connection **Delta / Star**  
 Full load current **153.6 A / 89.1 A**  
 No-load current  
 Enclosure **IP55**  
 Insulation class **F (temp. rise B)**  
 Max. ambient temp **40 °C**  
 Max. altitude **1000 mtr above sea level**  
 Comment  
 Cable entry **M63 x 1.5**  
 Construction **Cast Iron**  
 Weight **710 Kg**  
 Type number  
 Warranty

Efficiency class **IE4**  
 Load data **100%**  
 Efficiency **96.1 %**  
 Power factor **0.88**  
 Sound pressure level (1m) **dB(A)**  
 Resistance R20 (open)  
 Resistance R20 (Delta)  
 Full load torque **578.8 Nm**  
 Starting / Full load torque **2.5**  
 Pull up / Full load torque  
 Pull out / Full load torque **2.7**  
 Starting / Full load current (DOL) **9.0**  
 Starting / Full load current (Y/D)  
 Rotor Inertia  
 Bearing DE **6317**  
 Bearing NDE **6314**

<b>AmTecs Ltd</b>	
Charnham Park, Hungerford Berkshire, RG17 0YT	
Tel: +44 (0) 1488 686970	sales@amtecs.co.uk
Fax: +44 (0) 1488 686968	www.amtecs.co.uk