

What torque should the multi mount feet fixings be?

Motors with multi-mount feet have four additional fixings to fix the feet to the motor (two per foot).

Below you can see a table of the required torque.

Torque value for multi-mount feet		
Frame Size	Size	Torque
56	M5	4-6
63	M6	6-8
71	M6	6-8
80	M6	6-8
90	M8	15-17
100	M8	15-17
112	M10	31-35
132	M10	31-35
160	M12	56-60

(Bolt Type is a Hexagonal Socket Cap, Grade 8.8 with Spring washer).